



# Technical Information of 4films shield steel wet low migration

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**Description:** Extruded, biaxially oriented and special coated polypropylen film for for finishing high quality printing products - Processing with commercial laminating adhesives

**Characteristic:** Scratch resistant surface, high matt-character and  
Suitable for food packaging (indirect contact)



Properties		Test Method/ Standard	Value	Unit
Thickness		-	19	µm
Tensile Strength	MD TD	DIN EN ISO527	106,8 249,3	MPa
Elongation at break	MD TD	DIN EN ISO527	128 50,5	%
Haze		ASTM D1003	75,9	%
Transparency		ASTM D1003	90,6	%
Gloss (matt) 60°		-	5,0	-
Coefficient of friction		DIN EN ISO8295	0,38	m/m
Heat shrinkage	MD TD	DIN EN ISO11501	6,3 7	%
Unit weight		ASTM D792	14,0	g/m <sup>2</sup>
Yield		ASTM D792	71,43	m <sup>2</sup> /kg
Treatment		DIN ISO 8296	40/38	mN/m

**Prior to each and any treatment or processing of the film, the customer is obliged to perform pre-tests under original production conditions in accordance with the form sheet Processing Recommendations.** Damages resulting from the fact that the Customer did not or not properly carry out such mandatory pre-tests shall be borne by the Customer.

#### Explanation of Abbreviations:

ASTM	American Standard Test Method	GE	Gloss Units
DIN	Deutsche Industrie Norm [German Industry Norm]	JIS	Japanese Industrial Standard
DIN EN ISO	German, European and International Standard	MD	Main Direction
		TD	Transverse Direction

# Processing Recommendations

## 4films shield steel wet low migration

Prior to any treatment or processing of 4films-laminating films they must be tested in each case under the original conditions of production. Due to the great variety of processing machines and their adjustment parameters as well as the variety of materials on the market only recommendations are possible here.

4films shield steel wet low migration lamination film should have preferably a temperature less than 30°C and humidity of  $55 \pm 5$  % in storage areas. Storage at high temperatures or in a horizontal position should be avoided. The material should be consumed within three months of receipt.

To avoid damage or consequential costs, the customer has to ensure that when laminating with 4films-laminating films in the event of any defects in the film (eg wrinkling, stains, spots or other imperfections) the production has to be stopped immediately.

When using 4films-laminating films, it has to be verified throughout each job that a sufficient compound adhesion to the substrate to be laminated exists. In case of insufficient compound adhesion, processing parameters such as pressure, machine speed and

temperature should be varied. In the case that the surface wettability of the substrate to be laminated is particularly poor, the customer might be required to improve the surface wettability beforehand, for instance, without limitation, by use of a primer or corona treatment or to use another laminating procedure.

Prior to any treatment or processing of 4films-laminating film in following methods:

- .. UV varnishing
- .. hot foil stamping
- .. cold foiling
- .. adhesive bonding
- .. creasing
- .. grooving
- .. blind embossing
- .. die cutting
- .. pocket sealing
- .. pocket welding

it must take place before an suitability test to be used with the original materials under original conditions generally.

